



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBE350A94-3700-C-05**

**Job Sheet 189348**



**Part No:** RBE350A94-3700-C-05

**Job Qty:** 10 pcs

**Part Name:** Bottom



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 1/23/19

**Job Tracking No:**

**Due Date:** 2/8/19 *April 1*

**Created By:** Marie Lajeunesse

**Type:** *Stock Saw*

**Description:**

**Note:** DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.15 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op<br>No | Operation        | Qty    | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off           |
|----------|------------------|--------|------------|-------------|--------------|------------|-----------------------|-----------|--------------------|
|          |                  |        |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |                    |
| 110      | Bandsaw - 1      | 10 pcs | 2/8/19     | 2/8/19      | 0.00         | 1.00       | Bandsaw - 1           |           | <i>PT 19-03-10</i> |
| 120      | NV5000 - 1 - B4B | 10 pcs | 2/8/19     | 2/8/19      | 0.00         | 5.00       | NV5000 - 1 - B4B      |           | <i>PT 19-03-10</i> |
|          |                  |        |            |             |              |            | NV5000 - 2 - B4B      |           |                    |
| 130      | QC 2             | 10 pcs | 2/8/19     | 2/8/19      | 0.00         | 0.00       | QC 2 - 1              |           | <i>PT 19-03-10</i> |
|          |                  |        |            |             |              |            | QC 2 - 12             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 14             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 17             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 19             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 2              |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 20             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 22             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 23             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 25             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 32             |           | <i>3.00</i>        |
|          |                  |        |            |             |              |            | QC 2 - 33             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 35             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 38             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 39             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 4              |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 40             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 44             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 45             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 48             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 49             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 50             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 51             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 52             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 54             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 56             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 57             |           |                    |
|          |                  |        |            |             |              |            | QC 2 - 62             |           |                    |

Plex 1/23/19 7:48 AM Dart.lajeunesse.marie

|                                   |        |        |           |                        |                  |
|-----------------------------------|--------|--------|-----------|------------------------|------------------|
| 140 QC 8                          | 10 pcs | 2/8/19 | 0.00 0.00 | QC 2 - 63              |                  |
|                                   |        |        |           | QC 2 - 8               |                  |
|                                   |        |        |           | QC 8 - 12              |                  |
|                                   |        |        |           | QC 8 - 14              | 2/19/03/21       |
|                                   |        |        |           | QC 8 - 17              |                  |
|                                   |        |        |           | QC 8 - 20              |                  |
|                                   |        |        |           | QC 8 - 25              |                  |
|                                   |        |        |           | QC 8 - 3               |                  |
|                                   |        |        |           | QC 8 - 32              |                  |
|                                   |        |        |           | QC 8 - 33              |                  |
|                                   |        |        |           | QC 8 - 35              |                  |
|                                   |        |        |           | QC 8 - 38              |                  |
|                                   |        |        |           | QC 8 - 39              |                  |
|                                   |        |        |           | QC 8 - 4               |                  |
|                                   |        |        |           | QC 8 - 44              |                  |
|                                   |        |        |           | QC 8 - 45              |                  |
|                                   |        |        |           | QC 8 - 49              |                  |
|                                   |        |        |           | QC 8 - 58              |                  |
|                                   |        |        |           | QC 8 - 8               |                  |
|                                   |        |        |           | QC 8 - 9               |                  |
|                                   |        |        |           | QC 8 - 68              |                  |
|                                   |        |        |           | QC 8 - 67              |                  |
|                                   |        |        |           | QC 8 - 1 (A)           |                  |
| 150 Outsource - 4 - Anodize       | 10 pcs | 2/8/19 |           | ATG001-VC              | 10 03/22/2019 PL |
| 160 Packaging 2-1 - Receive - B4B | 10 pcs | 2/8/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  |                  |
|                                   |        |        |           | Packaging 2 - 2 - B4B  |                  |
|                                   |        |        |           | Packaging 2 - 3 - B4B  |                  |
|                                   |        |        |           | Packaging 2 - 5 - B4B  |                  |
|                                   |        |        |           | Packaging 2 - 4 - B4B  |                  |
|                                   |        |        |           | Packaging 2 - 6 - B4B  |                  |
|                                   |        |        |           | Packaging 2 - 7 - B4B  |                  |
|                                   |        |        |           | Packaging 2 - 8 - B4B  |                  |
|                                   |        |        |           | Packaging 2 - 9 - B4B  |                  |
|                                   |        |        |           | Packaging 2 - 10 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 11 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 12 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 13 - B4B | DP MAR 29 2019   |
|                                   |        |        |           | Packaging 2 - 14 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 15 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 16 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 17 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 18 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 19 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 20 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 21 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 22 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 23 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 24 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 25 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 26 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 27 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 28 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 29 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 30 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 31 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 32 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 33 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 34 - B4B |                  |
|                                   |        |        |           | Packaging 2 - 35 - B4B |                  |



|                                 |        |        |           |                        |  |
|---------------------------------|--------|--------|-----------|------------------------|--|
| 170 QC 6                        | 10 pcs | 2/8/19 | 0.00 0.00 | Packaging 2 - 36 - B4B |  |
|                                 |        |        |           | QC 6 - 38              |  |
|                                 |        |        |           | QC 6 - 42              |  |
|                                 |        |        |           | QC 6 - 9               |  |
|                                 |        |        |           | QC 6 - 68              |  |
| 180 Packaging 3-1 - Stock - B4B | 10 pcs | 2/8/19 | 0.00 0.00 | QC 6 - 61              |  |
|                                 |        |        |           | Packaging 3 - 1 - B4B  |  |
|                                 |        |        |           | Packaging 3 - 2 - B4B  |  |
|                                 |        |        |           | Packaging 3 - 3 - B4B  |  |
|                                 |        |        |           | Packaging 3 - 4 - B4B  |  |
|                                 |        |        |           | Packaging 3 - 5 - B4B  |  |
|                                 |        |        |           | Packaging 3 - 6 - B4B  |  |
|                                 |        |        |           | Packaging 3 - 7 - B4B  |  |
|                                 |        |        |           | Packaging 3 - 8 - B4B  |  |
|                                 |        |        |           | Packaging 3 - 9 - B4B  |  |
|                                 |        |        |           | Packaging 3 - 10 - B4B |  |
|                                 |        |        |           | Packaging 3 - 11 - B4B |  |
|                                 |        |        |           | Packaging 3 - 12 - B4B |  |
|                                 |        |        |           | Packaging 3 - 13 - B4B |  |
|                                 |        |        |           | Packaging 3 - 14 - B4B |  |
|                                 |        |        |           | Packaging 3 - 15 - B4B |  |
|                                 |        |        |           | Packaging 3 - 16 - B4B |  |
|                                 |        |        |           | Packaging 3 - 17 - B4B |  |
|                                 |        |        |           | Packaging 3 - 18 - B4B |  |
|                                 |        |        |           | Packaging 3 - 19 - B4B |  |
|                                 |        |        |           | Packaging 3 - 20 - B4B |  |
|                                 |        |        |           | Packaging 3 - 21 - B4B |  |
|                                 |        |        |           | Packaging 3 - 22 - B4B |  |
|                                 |        |        |           | Packaging 3 - 23 - B4B |  |
|                                 |        |        |           | Packaging 3 - 24 - B4B |  |
|                                 |        |        |           | Packaging 3 - 25 - B4B |  |
|                                 |        |        |           | Packaging 3 - 26 - B4B |  |
|                                 |        |        |           | Packaging 3 - 27 - B4B |  |
|                                 |        |        |           | Packaging 3 - 28 - B4B |  |
|                                 |        |        |           | Packaging 3 - 29 - B4B |  |
|                                 |        |        |           | Packaging 3 - 30 - B4B |  |
|                                 |        |        |           | Packaging 3 - 31 - B4B |  |
|                                 |        |        |           | Packaging 3 - 32 - B4B |  |
|                                 |        |        |           | Packaging 3 - 33 - B4B |  |
|                                 |        |        |           | Packaging 3 - 34 - B4B |  |
|                                 |        |        |           | Packaging 3 - 35 - B4B |  |
|                                 |        |        |           | Packaging 3 - 36 - B4B |  |
| 190 QC 21 - SA                  | 10 pcs | 2/8/19 | 0.00 0.00 | QC 21 - SA - 21        |  |
|                                 |        |        |           | QC 21 - SA - 70        |  |

Part Op 110 - Cut blanks to 1.30"

Descriptions: 120 - NV5000-1 (MORI SEIKI VERTICAL MACHINE #1), 1-Machine as per folio FB776 FOLIO REV: AADWG REV: 6 2-Debur

130 - (QC2- Inspect parts off machine FAI/FAIB)

140 - (QC8- Inspect parts - second check)

150 - Issue P/O: PO \_\_\_\_\_ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant  
As Per Dwg RBE350A94-3700-C-05 Rev. 6 -Certificate of Conformity is required

160 - (Identify as per dwg &amp; Stock Location: \_\_\_\_\_)

170 - (QC6- All purchased or subcontracted products)

180 - (Identify as per dwg &amp; Stock Location: \_\_\_\_\_)

190 - (QC21- Final Inspection - Work Order Release)

## Job BOM

| Part / Item          | Component Name          | Quantity            | Operation       | Container         |
|----------------------|-------------------------|---------------------|-----------------|-------------------|
| M6061T6B0.750X02.000 | 6061-T6 Bar .750 X 2.00 | 1.0300 ft (.103 ea) | 110-Bandsaw - 1 | <u>7139/52.80</u> |

**Job Allocations**

| Operation       | Component Part       | Required | Inventory | Allocated |
|-----------------|----------------------|----------|-----------|-----------|
| 110-Bandsaw - 1 | M6061T6B0.750X02.000 | 1        | 38        | 0         |

**Part Specifications**

Specifications could not be found.

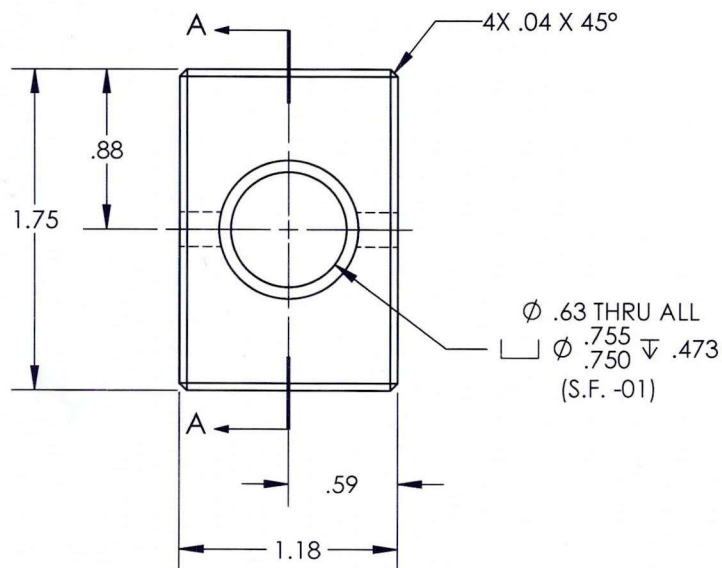
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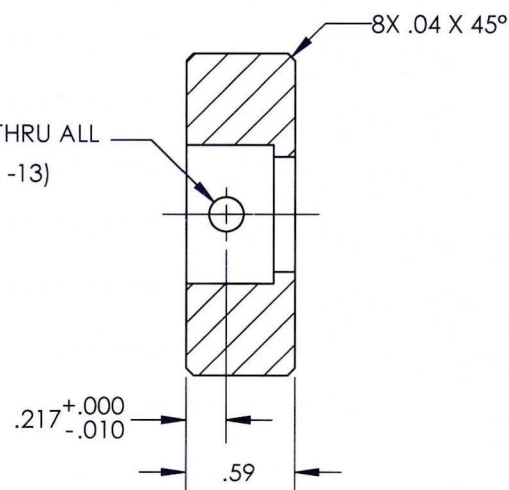


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| REVISIONS |         |                                                                                                                                                                                     |           |         |          |
|-----------|---------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION                                                                                                                                                                         | DATE      | INITIAL | APPROVED |
| 5         | 15-0213 | -05 CH'D HOLE WAS Ø5.1 mm IS Ø.192 - .187.                                                                                                                                          | 5/14/2015 | RJC     | JAG      |
| 6         | 16-0286 | -05 CH'D DIM WAS Ø.625 THRU ALL L. Ø.750 S.F. -01 IS Ø.63 THRU ALL L. Ø.755/.750 S.F. -01, WAS Ø.192/.187 THRU ALL IS Ø.192/.187 THRU ALL (P.F. -13), WAS .217 IS .217 +.000/-.010. | 2/28/2017 | RJC     | SM       |



Ø .192  
Ø .187 THRU ALL  
(P.F. -13)



SECTION A-A

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 189348 MW  
19-01-23

(-05)

BOTTOM

|                                                        |                                                        |
|--------------------------------------------------------|--------------------------------------------------------|
| <b>DART<br/>AEROSPACE</b>                              |                                                        |
| TITLE SWASHPLATE IMMOBILIZING TOOL<br>ADJUSTABLE BRACE |                                                        |
| DWG NO. RBE350A94-3700-C-05                            | REV 6                                                  |
| MAT'L 6061                                             | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES |
| HEAT TREAT                                             | .XXX ± .005 FRACTIONS ± 1/8                            |
| FINISH RED ANODIZE                                     | .XX ± .01 ANGLES ± 5°                                  |
| SPEC MIL-A-8625F, TYPE II, CLASS II                    | X ± .1 SURFACES = 125/✓                                |
| DRAWN BY: CLOUGH                                       | 1. BREAK ALL SHARP EDGES<br>.015 X 45° OR .015R        |
| CHECKED: DUERFELDT                                     | 2. DIMENSIONAL LIMITS APPLY<br>AFTER PLATING           |
| OPPS APPR: ANDERSON                                    | 3. INTERPRET DIM AND TOL PER<br>ASME Y14.5M-2009       |
| QA APPR: LINDSAY                                       | USED ON MODEL                                          |
| APPROVED: MACKOVJAK                                    | EUROCOPTER AS350/355                                   |
| SCALE 1:1                                              | DATE 8/21/2012 SHEET 5 OF 7                            |

**DART**  
AEROSPACE

Dart Aerospace Ltd.  
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TEL: 1 613 532-5200  
Email: sales@dartae.com  
www.dartaerospace.com

Container No: S163174



Part: RBE350A94-3700-C-05

Job No: 189348

Serial No/Batch: S163174

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 03/16/19



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042956



**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**Attention:** Grenon, Sylvie

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO042956

**PO Date:** 3/22/19

**Due Date:** 3/29/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

### Items

| Line Item                                                                | Job    | Part            | Description                                                                                                                                                                                       | Status         | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|--------------------------------------------------------------------------|--------|-----------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1                                                                        | 189182 | RBE000-117-9    | Plate<br>-Issue P/O;<br><br>-ANODIZE COLOR<br>CLEAR, PER IAW<br>MIL-A-8625F TYPE<br>2 CLASS 1, Water<br>sealant<br>-Material type;<br>6061T6<br>-Certificate of<br>Conformity is<br>required      | Firmed -<br>X4 |         | 3/29/19  | 4 pcs          | 0 pcs             | 4 pcs   | \$4.45/pcs       | \$17.80        |
| ***** RUSH ***** RUSH<br>** NEED BACK MARCH 28,2019 **<br>MAR 29 2019 DP |        |                 |                                                                                                                                                                                                   |                |         |          |                |                   |         |                  |                |
| 2                                                                        | 188112 | RBE1X54-176-875 | Press Tool<br>-Issue P/O;<br><br>-ANODIZE COLOR<br>CLEAR, PER IAW<br>MIL-A-8625F TYPE<br>2 CLASS 1, Water<br>sealant<br>-Material type;<br>6061T6<br>-Certificate of<br>Conformity is<br>required | Firmed -<br>X4 |         | 3/29/19  | 4 pcs          | 0 pcs             | 4 pcs   | \$4.45/pcs       | \$17.80        |
| MAR 29 2019 DP                                                           |        |                 |                                                                                                                                                                                                   |                |         |          |                |                   |         |                  |                |





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# PURCHASE ORDER

## PO042956



### Items

| Line Item | Job    | Part          | Description                                                                                                                                    | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|---------------|------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 3         | 188718 | RBWA353A04-01 | Cap<br>-Issue P/O to ATG:<br><br>ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL<br>- Certificate of Conformity is required | Firmed | -       | 3/29/19  | 5 pcs          | 0 pcs             | 5 pcs   | \$4.45/pcs       | \$22.25        |

Line Item Note \*\* need back March 29,2019 \*\*

|            |        |     |         |       |       |       |            |         |
|------------|--------|-----|---------|-------|-------|-------|------------|---------|
| 190651     | Firmed | -X4 | 3/29/19 | 4 pcs | 0 pcs | 4 pcs | \$4.45/pcs | \$17.80 |
| Sub Total: |        |     |         | 9     | 0     | 9     |            | \$40.05 |

|   |        |                        |                                                                                                                                                                         |        |   |         |       |       |       |            |         |
|---|--------|------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---|---------|-------|-------|-------|------------|---------|
| 4 | 188156 | RBEVR-L11-0010-004-B-1 | Press<br>-Issue P/O;<br><br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is required | Firmed | - | 3/29/19 | 4 pcs | 0 pcs | 4 pcs | \$4.45/pcs | \$17.80 |
|---|--------|------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---|---------|-------|-------|-------|------------|---------|

Line Item Note \*\* need back March 29,2019 \*\*

|   |        |                   |                                                                                                                                                                        |        |   |         |       |       |       |            |         |
|---|--------|-------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---|---------|-------|-------|-------|------------|---------|
| 5 | 189487 | RBE1X25-166-857-1 | Tube<br>-Issue P/O;<br><br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is required | Firmed | - | 3/29/19 | 6 pcs | 0 pcs | 6 pcs | \$4.45/pcs | \$26.70 |
|---|--------|-------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---|---------|-------|-------|-------|------------|---------|

Line Item Note \*\* need back March 29,2019 \*\*



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# PURCHASE ORDER

## PO042956



### Items

| Line Item                                                    | Job    | Part          | Description                                                                                                                                                                                                                                             | Status   | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|--------------------------------------------------------------|--------|---------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 6                                                            | 190652 | RBWA353A04-06 | Cap<br>(Outsource process-<br>Anodize per QSI017<br>4.1.10.1)<br>-Issue P/O to ATG:<br><br>-ANODIZE COLOR<br>BLACK, PER IAW<br>MIL-A-8625F TYPE<br>2 CLASS 2, Water<br>sealant<br>-Certificate of<br>Conformity is<br>required                          | Firmed - |         | 3/29/19  | 9 pcs          | 0 pcs             | 9 pcs   | \$1.68/pcs       | \$15.12        |
| <b>Line Item Note</b> ** need back March 29,2019 **<br>BLACK |        |               |                                                                                                                                                                                                                                                         |          |         |          |                |                   |         |                  |                |
| 7                                                            | 191261 | HT-900-NC-09B | Filter Housing<br>Outsource4<br>(Outsource process-<br>Anodize per QSI017<br>4.1.10.1) -Issue P/O<br>to ATG:<br><br>-ANODIZE COLOR<br>BLACK, PER IAW<br>MIL-A-8625F TYPE<br>2 CLASS 2, Water<br>sealant<br>-Certificate of<br>Conformity is<br>required | Firmed - |         | 3/29/19  | 4 pcs          | 0 pcs             | 4 pcs   | \$1.68/pcs       | \$6.72         |
| <b>Line Item Note</b> ** need back March 29,2019 **<br>BLACK |        |               |                                                                                                                                                                                                                                                         |          |         |          |                |                   |         |                  |                |
| 8                                                            | 190735 | 647.4212      | Plate<br>Issue P/O to ATG :<br>1-<br>Black Anodize as<br>per Dwg 647.4200                                                                                                                                                                               | Firmed - |         | 3/29/19  | 10 pcs         | 0 pcs             | 10 pcs  | \$1.68/pcs       | \$16.80        |
| <b>Line Item Note</b> ** need back March 29,2019 **<br>BLACK |        |               |                                                                                                                                                                                                                                                         |          |         |          |                |                   |         |                  |                |





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# PURCHASE ORDER

## PO042956



### Items

| Line Item | Job    | Part                | Description                                                                                                                                                                                                                                                                        | Status   | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|---------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 9         | 191740 | RBE350A93-3302-02-1 | Handle<br>(Outsource process-<br>Anodize per QSI017<br>4.1.10.1)<br>-Issue P/O to ATG:<br><br>-ANODIZE COLOR<br>BLACK, PER IAW<br>MIL-A-8625F TYPE<br>2 CLASS 2, Water<br>sealant<br>As Per Dwg<br>RBE350A93-3302-<br>02-1 Rev. 11<br>-Certificate of<br>Conformity is<br>required | Firmed - |         | 3/29/19  | 10 pcs         | 0 pcs             | 10 pcs  | \$1.68/pcs       | \$16.80        |

X10

MAR 29 2019

DP

Line Item Note \*\* need back March 29,2019 \*\*  
BLACK

|    |        |            |                                                                                                                                                                                                                           |          |  |         |        |       |        |            |         |
|----|--------|------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|--|---------|--------|-------|--------|------------|---------|
| 10 | 192223 | SWA6A-700B | Wire Clamp, 1/2 X 1-<br>3/8 X 1-1/4<br>-Issue<br>P/O;<br>-ANODIZE COLOR<br>BLACK, PER IAW<br>MIL-A-8625F TYPE<br>2 CLASS 2, Water<br>sealant<br>-Material type;<br>6061T6<br>-Certificate of<br>Conformity is<br>required | Firmed - |  | 3/29/19 | 39 pcs | 0 pcs | 39 pcs | \$1.59/pcs | \$62.01 |
|----|--------|------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|--|---------|--------|-------|--------|------------|---------|

X39

MAR 28 2019

MAR 29 2019

DP

Line Item Note \*\* need back March 29,2019 \*\*  
BLACK

|    |        |                     |                                                                                                                                                                                                                  |          |  |         |        |       |        |            |         |
|----|--------|---------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|--|---------|--------|-------|--------|------------|---------|
| 11 | 189281 | RBE703A95-0505-00-1 | Quill<br>-Issue P/O: PO<br><br>-ANODIZE COLOR<br>RED, PER IAW MIL-<br>A-8625 TYPE-2<br>CLASS-2, Water<br>sealant<br>As Per Dwg<br>RBE703A95-0505-<br>00-1 Rev. 9<br>-Certificate of<br>Conformity is<br>required | Firmed - |  | 3/29/19 | 22 pcs | 0 pcs | 22 pcs | \$1.59/pcs | \$34.98 |
|----|--------|---------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|--|---------|--------|-------|--------|------------|---------|

X22

MAR 29 2019

DP

Line Item Note \*\* need back March 29,2019 \*\*  
RED





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042956



| Items                                                         |        |                      |                                                                                                                                                                                                                  |          |         |          |                |                   |         |                  |                |
|---------------------------------------------------------------|--------|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item                                                     | Job    | Part                 | Description                                                                                                                                                                                                      | Status   | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 12                                                            | 191749 | RBE350A94-3700-C-05  | Bottom<br>-Issue P/O: PO<br><br>-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant<br>As Per Dwg RBE350A94-3700-C-05 Rev. 6<br>-Certificate of Conformity is required                          | Firmed - |         | 3/29/19  | 34 pcs         | 0 pcs             | 34 pcs  | \$1.59/pcs       | \$54.06        |
| Line Item Note ** need back March 29,2019 **<br>RED<br>189348 |        |                      |                                                                                                                                                                                                                  |          |         |          |                |                   |         |                  |                |
|                                                               |        |                      |                                                                                                                                                                                                                  | Firmed - |         | 3/29/19  | 10 pcs         | 0 pcs             | 10 pcs  | \$1.59/pcs       | \$15.90        |
| Sub Total:                                                    |        |                      |                                                                                                                                                                                                                  |          |         |          | 44             | 0                 | 44      |                  | \$69.96        |
| 13                                                            | 190770 | RBT18601             | Main Rotor Swashplate<br>ReGreasing Tool<br>-Issue P/O to GROUPE ALTECH; PO<br>-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant<br>-Material type;<br>-Certificate of Conformity is required | Firmed - |         | 3/29/19  | 5 pcs          | 0 pcs             | 5 pcs   | \$1.59/pcs       | \$7.95         |
| Line Item Note ** need back March 29,2019 **<br>RED           |        |                      |                                                                                                                                                                                                                  |          |         |          |                |                   |         |                  |                |
| 14                                                            | 191121 | RBE332A94-3400-03-10 | Block<br>-Issue P/O;<br><br>-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant<br>-Material type;<br>6061T6<br>-Certificate of Conformity is required                                          | Firmed - |         | 3/29/19  | 5 pcs          | 0 pcs             | 5 pcs   | \$1.59/pcs       | \$7.95         |



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Hawkesbury, ON  
K6A 1K7  
Canada

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# PURCHASE ORDER

## PO042956



| Items                                                      |     |      |             |        |         |          |                |                   |         |                  |                |
|------------------------------------------------------------|-----|------|-------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item                                                  | Job | Part | Description | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| <b>Line Item Note</b> ** need back March 29,2019 **<br>RED |     |      |             |        |         |          |                |                   |         |                  |                |
| <b>Grand Total:</b>                                        |     |      |             |        |         |          |                |                   |         | <b>\$358.44</b>  |                |

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
  
A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance  
  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents  
  
A048 counterfeit parts avoidance, detection, mitigation and disposition program  
  
A049 supplier awareness

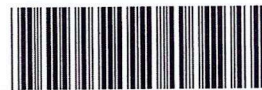
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 3/25/19 4:09 PM dart.Lussier.Patrick





# Certificat de Conformité / Certificate of Compliance



0 1 7 9 3 6 - 1

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
Tel: 514-335-3666 Fax: 514-335-3868  
www.groupepaltech.com

## Bon de Livraison / Packing Slip

### 017936- 1

Livré à / Ship to

**DART AEROSPACE LTD**  
1270 ABERDEEN STREET  
HAWKESBURY, ON, K6A1K7  
CANADA  
Tel.: 613-632-5200 Fax: .

Client / Customer:

**DART AEROSPACE LTD**  
1270 ABERDEEN STREET  
HAWKESBURY, ON, K6A1K7  
CANADA  
BUYER:

| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                            | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                        |
|------------------------------|----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|------------------------|
| 28-Mar-2019                  |                                                                            | Shankar Anand                                                                                       |                                                | 042956                                                |                 |                   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                | CATG.<br>U/M                                   | Quantités / Quantities                                |                 |                   |               |                        |
|                              |                                                                            |                                                                                                     |                                                | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
| 1                            | RBE000-117-9<br>Rev.                                                       | RBE000-117-9<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>MIL-A-8625F TYPE 2 CLASS 1                         | ANODIZE<br>CH                                  | 4                                                     | 4               | 0                 | 0             | 0                      |
| 2                            | RBE1X54-176-875<br>Rev.                                                    | RBE1X54-176-875<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>MIL-A-8625F TYPE 2 CLASS 1                      | ANODIZE<br>CH                                  | 4                                                     | 4               | 0                 | 0             | 0                      |
| 3                            | RBWA353A04-01<br>Rev.                                                      | RBWA353A04-01<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>MIL-8625F TYPE 2 CLASS 1                          | ANODIZE<br>CH                                  | 9                                                     | 9               | 0                 | 0             | 0                      |
| 4                            | RBEVR-L11-0010-004-B-1<br>Rev.                                             | RBEVR-L11-0010-004-B-1<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>MIL-A-8625F TYPE 2 CLASS 1               | ANODIZE<br>CH                                  | 4                                                     | 4               | 0                 | 0             | 0                      |
| 5                            | RBE1X25-166-857-1<br>Rev.                                                  | RBE1X25-166-857-1<br>01 -ANO-CLEAR [ANODIZE CLEAR]<br>MIL-A-8625F TYPE 2 CLASS 1                    | ANODIZE<br>CH                                  | 6                                                     | 6               | 0                 | 0             | 0                      |
| 6                            | RBWA353A04-06<br>Rev.                                                      | RBWA353A04-06<br>01 -ANO-BLACK [ANODIZE BLACK]<br>MIL-A-8625F TYPE 2 CLASS 2                        | ANODIZE<br>CH                                  | 9                                                     | 9               | 0                 | 0             | 0                      |
| 7                            | HT-900-NC-09B<br>Rev.                                                      | HT-900-NC-09B<br>01 -ANO-BLACK [ANODIZE BLACK]<br>MIL-A-8625F TYPE 2 CLASS 2                        | ANODIZE<br>CH                                  | 4                                                     | 4               | 0                 | 0             | 0                      |
| 8                            | 647.4212<br>Rev.                                                           | 647.4212<br>01 -ANO-BLACK [ANODIZE BLACK]<br>MIL-A-8625F TYPE 2 CLASS 2                             | ANODIZE<br>CH                                  | 10                                                    | 10              | 0                 | 0             | 0                      |
| 9                            | RBE350A93-3302-02-1<br>Rev.                                                | RBE350A93-3302-02-1<br>ANODIZE BLACK PER MIL-A-8625F TYPE 2 CLASS 2<br>WATER SEALANT                | ANODIZE<br>CH                                  | 10                                                    | 10              | 0                 | 0             | 0                      |
| 10                           | SWA6A-700B<br>Rev.                                                         | SWA6A-700B<br>01 -ANO-BLACK [ANODIZE BLACK]<br>MIL-A-8625F TYPE 2 CLASS 2                           | ANODIZE<br>CH                                  | 39                                                    | 39              | 0                 | 0             | 0                      |
| 11                           | RBE703A95-0505-00-1<br>Rev.                                                | RBE703A95-0505-00-1<br>01 -ANO-RED [ANODIZE RED]<br>PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT | ANODIZE<br>CH                                  | 22                                                    | 22              | 0                 | 0             | 0                      |
| 12                           | RBE350A94-3700-C-05<br>Rev.                                                | RBE350A94-3700-C-05<br>01 -ANO-RED [ANODIZE RED]<br>PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT | ANODIZE<br>CH                                  | 44                                                    | 44              | 0                 | 0             | 0                      |

SPIT  
10

DAS  
40  
9-89

SPT  
10  
DAS  
40  
9-89





# Certificat de Conformité / Certificate of Compliance



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

**017936- 1**

Livré à / Ship to

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1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**

1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA

BUYER:

|                              |                                                                           |                                                                                            |                                                |                   |                                                       |                 |                                             |  |               |                        |
|------------------------------|---------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|------------------------------------------------|-------------------|-------------------------------------------------------|-----------------|---------------------------------------------|--|---------------|------------------------|
| Date expédition<br>Ship date |                                                                           | Créé Par<br>Generated By                                                                   | Transport / No de Compte<br>Courier / Acc. No. |                   | Bon de commande Client<br>Customer Purchase Order No. |                 |                                             |  |               |                        |
| 28-Mar-2019                  |                                                                           | Shankar Anand                                                                              |                                                |                   |                                                       | 042956          |                                             |  |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number /Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                       |                                                | CATG.<br>U/M      | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Quantités / Quantities<br>Qté NC/<br>NC Qty |  | Qté<br>Scrap/ | À venir/<br>Back Order |
| 13                           | RBT18601<br>Rev.                                                          | RBT18601<br>01 -ANO-RED [ANODIZE RED]<br>MIL-A-8625 TYPE 2 CLASS2                          |                                                | ANODIZE<br><br>CH | 5                                                     | 5               | 0                                           |  | 0             | 0                      |
| 14                           | 3400-03-10<br>Rev.                                                        | 3400-03-10<br>01 -ANO-RED [ANODIZE RED]<br>PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT |                                                | ANODIZE<br><br>CH | 5                                                     | 5               | 0                                           |  | 0             | 0                      |

Notes Additionnelles / Additional Notes

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.